EDIFICE IMPLEMENTATION GUIDELINE

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DELIVERY SCHEDULE

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ISSUE EDDF05

ENDORSED 24 NOVEMBER 1999

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BASED ON

UN/EDIFACT D.98B DELFOR MESSAGE

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COMPARISON TO PREVIOUS ISSUE

29 May 2002 : recommended set of DTM qualifiers

Release EDDF05 is based on the DELFOR D.98B which includes the changes related to the DMR raised in EDDF04

- SG15 occurrence increased to 99
- UNH DE 0054 Message release number : 98B
- UNH DE 0057 Association assigned code: EDDF05

Additional changes recorded in D.98B:

- SG12, IMD segment, addition of CO C272, DE 7081, DE 1131, DE 3055
- RFF segments addition of DE 1060

Release EDDF04 includes the changes that have been made to the issue 3 of the Delivery Schedule document endorsed by the EDIFICE Plenary on 9 April 1997. The changes are as follows:

```
- Recast from the 92.1 version of the UN/EDIFACT directory to the D.97A version,
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```
- Addition of the following code values:
   all DTM segments, DE 1153, codes '301' YYMMDDHHMMZZZ '303' CCYYMMDDHHMMZZZ
    SG1, RFF segment, DE 1153, codes 'GC' Government contract number
                                       'PR' Price quote number
    SG12, LIN segment, DE 7143, codes 'DI'
                                            Distributor's part number
                                       'MF'
                                            Manufacturer's (producer's) article number
    SG12, LIN segment, DE 3055, codes '89'
                                            Assigned by distributor
                                       1901
                                            Assigned by manufacturer
    SG12, PIA segment, DE 7143, codes 'AA'
                                            Product version number
                                       'CL'
                                            Color number
                                       'CV'
                                            Customs article number
                                       'DI'
                                            Distributor's part number
                                       'MF'
                                            Manufacturer's (producer's) article number
                                       'MN'
                                            Model number
                                       'SG'
                                            Standard group of products (mixed assortment)
                                       'SN'
                                            Serial number
    SG12, PIA segment, DE 3055, codes '89'
                                            Assigned by distributor
                                       '90'
                                            Assigned by manufacturer
    SG12, IMD segment, DE 7077, codes 'C'
                                            Code (from industry code list)
                                       'F'
                                            Free-form
    SG13, RFF segment, DE 1153, codes 'GC'
                                            Government contract number
                                       'PR'
                                            Price quote number
    SG15, DTM segment, DE 2005, code 'LSD' Liability start date
    SG18, QTY segment, DE 6063, codes '18' Previous quantity
                                       '21'
                                            Order quantity
                                       '85'
                                            Previous order quantity to be cancelled
                                       '94' Substitutional quantity
    SG19, RFF segment, DE 1153, code 'FDS' Firm delivery schedule reference number,
- Addition of the following segment groups/segments:
    SG1, DTM segment
    SG3, RFF segment
    SG6
    SG7, LOC segment
    SG11
    SG12, GIN segment
    SG13, DTM segment
    SG16, DTM segment
    SG19, DTM segment
    SG20, QTY segment
    SG22
    SG23,
- Deletion of the following code values:
    SG2, NAD segment, DE 3035, codes 'DP'
                                       י דידוי
                                      'TV'
    SG19, RFF segment, DE 1153, codes 'BO'
                                       'CT',
- Deletion of the following segment groups/segments:
    SG29
    SG30,
- Usage changed for the following segment groups/segments/data elements:
                                      CO C002, DE 3055,
BGM segment,
                       CO C106,
                                      DE 1255,
                                                    X to A
```

SG1, RFF segment, CO C506,

SG4, CTA segment, CO C056,

X to O

A to D

DE 1156,

DE 3412.

```
SG12, LIN segment, CO C212, R to A
SG12, IMD segment, DE 7077, X to D
SG12, IMD segment, DE 7081, R to O
SG12, IMD segment, CO C273, X to D
SG13, RFF segment, CO C506, DE 1154, D to R
SG13, RFF segment, CO C506, DE 1156, D to O
SG20, PAC segment, DE 7224, O to N
SG20, PAC segment, CO C202, DE 3055, R to D,
```

- Where UN/ECE Recommendations are referenced the most commonly used codes have been identified,
- Alignment of segments and composite data elements to ensure conformance (data harmonization) across all EDIFICE Implementation Guidelines,
- Update of the REFERENCES and EXPLANATORY NOTES section to comply with the EDIFICE Standards for Documentation of Message Implementation Guidelines issue 3,
- Update of examples,
- Documentation adjustments resulting from the use of GEFEG's EdiFix Message Implementation Guidelines documentation tool,
- Correction of typographical errors.

EDIFICE FUNCTIONAL DEFINITION

The Delivery Schedule message (DELFOR) is defined as a message from a party who is planning the use or consumption of products to a party who has to plan for the supply of products. The message gives the requirements regarding details for short term delivery and/or medium to long term scheduling of products. The scheduling can be used to authorise manufacturing and/or the provision of materials. This is based on the terms and conditions defined in a blanket purchase order or contract and covers the liability commitments of the buyer.

Principles

The Delivery Schedule message may be used to:

- specify firm delivery dates and the quantities scheduled (using segment SCC, DE 4017 Delivery Plan Status Indicator coded as "Firm" (1))
- specify forecasted production requirements (using SCC, DE 4017 coded as "commitment for material and manufacturing" (2), "commitment for material" (3), or "planning/forecast" (4))
- define the aspects that guarantee the synchronisation between the supplying and receiving
 parties, thus allowing the supplier to plan for the resources necessary to fulfil the customer's
 requirements
- enable the operation of forecast-based Supplier Managed Inventory principles, in which the supplier is informed of the customer's minimum, maximum and actual inventory on hand and takes the responsibility for determining at what date and with what quantity to replenish the customer's stocks

This message will normally be used where trading partners have a stable trading environment, and multiple deliveries of stable product requirements exist. This does not mean flat or level requirements, but rather managed upside or downside fluctuations.

The EDIFICE guideline for DELFOR supports the delivery point driven scheduling method only.

This is when, for a given delivery point, a number of different products are to be delivered. This means that address information triggers product information.

EDIFICE strongly recommends usage restricted to a single delivery point.

The association to a previous Delivery Schedule message is given by referencing the appropriate document/message number. Each schedule is seen as the latest statement of requirements, replacing previous schedules if they existed.

REFERENCES

Refer to the document : Reference list for the EDIFICE message guidelines - Issue 1

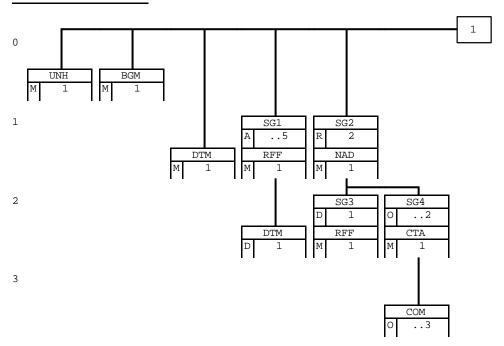
EXPLANATORY NOTES

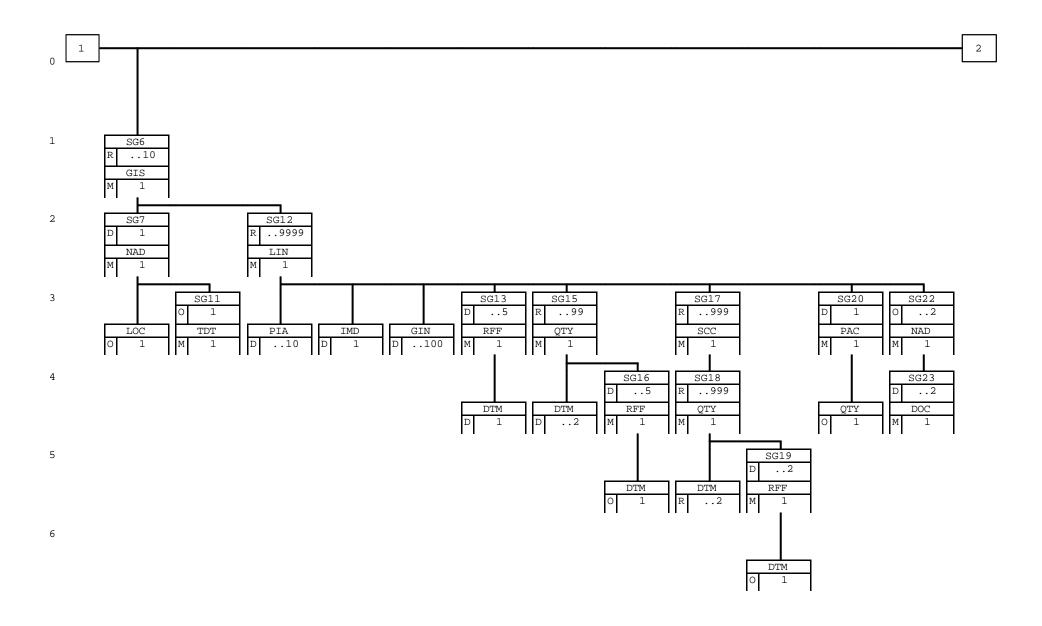
Refer to the document : Explanatory notes for the EDIFICE message guidelines - Issue 1

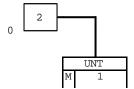
MESSAGE STRUCTURE CHART

	UNH	Message header	M1
	BGM	Beginning of message	M1
	DTM	Date/time/period	M1
	SG1		A5
	RFF	Reference	M1
	DTM	Date/time/period	D1
	SG2		R 2
	NAD	Name and address	M1
	SG3		D1
<u> </u>	RFF	Reference	M1
l -	SG4		02
	CTA	Contact information	M1
Ш	COM	Communication contact	03
	SG6		R10
	GIS	General indicator	M1
l -	SG7		D1
	NAD	Name and address	M1
	LOC	Place/location identification	01
11-	SG11		01
Ш	TDT	Details of transport	M1
I	SG12		R9999
	LIN	Line item	M1
	PIA	Additional product id	D10
	IMD	Item description	D1
	GIN	Goods identity number	D100
11-	SG13		D5
	RFF	Reference	M1
∥∟	DTM	Date/time/period	D1
Ш	SG15		R99
	QTY	Quantity	M1
	DTM	Date/time/period	D2
Шг	SG16		D5
	RFF	Reference	M1
ΙШ	DTM	Date/time/period	01
	SG17		R999
	SCC	Scheduling conditions	M1
Шг	SG18		R999
	QTY	Quantity	M1
	DTM	Date/time/period	R2
Ш	SG19		D2
	RFF	Reference	M1
ΙШ	DTM	Date/time/period	01
	SG20		D1
	PAC	Package	M1
	QTY	Quantity	01
	SG22		02
$\parallel \parallel$	NAD	Name and address	M1
∭⊢	SG23		D2
Ш	DOC	Document/message details	M1
	UNT	Message trailer	M1

BRANCHING DIAGRAM







SEGMENT GROUPS/SEGMENTS DESCRIPTION

UNH Message header

Function: A service segment heading, and uniquely identifying the message.

Usage : M1

BGM Beginning of message

Function: A segment uniquely identifying the message by means of its coded name, number and

function.

Usage : M1

DTM Date/time/period

Function: A segment specifying the date/time of creation of the message.

Usage : M1

SG1 RFF-DTM

Function: A group of segments referencing documents and their dates, relating to the whole message.

Usage : A..5

Notes : Reference segments specifying contract or previous delivery schedule information should

be present, preferably at header level. If this information is given at detail level, it

must not appear here.

The DTM segment must be sent where local law requires the date of a reference document to

be sent.

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number.

Usage : M1

DTM Date/time/period

Function: A segment specifying the date/time of the reference document.

Usage : D1

SG2 NAD-SG3-SG4

Function: A group of segments identifying the parties involved and their associated information,

relevant to the whole message.

Usage : R2

Notes : SG3 is used if EC regulations and/or country law requires reference numbers to be sent.

NAD Name and address

Function: A segment identifying the function and coded identification, name and address of a party

involved.

Usage : M1

SG3 RFF

Function: A group of segments giving references relating to the identified buying party involved.

Usage : D1 Notes :

RFF Reference

Function: A segment specifying a company specific reference.

Usage : M1

SG4 CTA-COM

Function: A group of segments giving contact details of the specific person or department within

the identified buying party involved, to whom communication should be directed.

Usage : 0..2

Notes : This segment group will only be used under the NAD identifying the buyer.

CTA Contact information

Function: A segment identifying a person or department, and their function.

Usage : M1

COM Communication contact

Function: A segment identifying a communications type and number.

Usage : 0..3

SG6 GIS-SG7-SG12

Function: A group of segments indicating the scheduling method used, identifying the delivery

points and related information, and providing inventory and delivery details of the

individual line items i.e. $ordered/forecasted\ products$.

Usage : R..10

Notes : SG7 must be sent if a firm delivery plan is specified in SG17.

GIS General indicator

Function: A segment indicating that the delivery point scheduling method is used.

Usage : M1

SG7 NAD-LOC-SG11

Function: A group of segments identifying a delivery point and its associated information.

Usage : D1 Notes :

NAD Name and address

Function: A segment identifying the coded identification, name and address of the delivery point.

Usage : M1

LOC Place/location identification

Function: A segment identifying a specific location or place at the delivery point.

Usage : 01

SG11 TDT

Function: A group of segments specifying transport details.

Usage : 01

Notes : Used only if details of transport need to be conveyed.

TDT Details of transport

Function: A segment specifying for the main-carriage stage the mode of transport and the carrier

information.

Usage : M1

SG12 LIN-PIA-IMD-GIN-SG13-SG15-SG17-SG20-SG22

Function: A group of segments providing inventory, delivery details and liability for the

 $\hbox{individual line items.} \\$

Usage : R..9999

Notes : The PIA segment is dependent on whether the primary reference to the line item being

 ${\tt ordered/forecasted}\ {\tt is}\ {\tt insufficient}\ {\tt to}\ {\tt identify}\ {\tt the}\ {\tt item}.$

The IMD segment is used to provide an additional description of the primary reference to the line item being ordered/forecasted. It may also be used for items that can not be

identified by a code or article number.

The GIN segment is used to provide identity numbers to be applied to the line item.

SG13 is used to define references which must be associated with specific line items. SG20 is used to specify any alternative packaging methods which have been agreed between

trading partners.

The measure unit qualifier (DE 6411) must be agreed between trading partners and

explicitly identified consistently across SG15 and SG18.

LIN Line item

Function: A segment identifying a line item by its item number, and agreed to be the primary

reference number between the buyer and seller.

The segment also carries a sequence number assigned to the line item within the message.

Usage : M1

PIA Additional product id

Function: A segment providing additional identification numbers for the line item.

Usage : D..10

IMD Item description

Function: A segment specifying ship to stock or ship to line quality and/or an additional

description in clear or coded form, for the line item.

Usage : D1

GIN Goods identity number

Function: A segment providing identity numbers to be applied to the line item.

Usage : D..100

SG13 RFF-DTM

Function: A group of segments specifying references for the line item.

Usage : D..5

Notes : Where the RFF at header level could not be used to specify the appropriate reference

number it should appear here. Where the header level RFF gives the previous delivery

schedule and/or contract information it must not appear here.

The DTM segment must be sent where local law requires the date of a reference document to

be sent.

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number.

Usage : M1

DTM Date/time/period

Function: A segment specifying the date/time of the reference document.

Usage : D1

SG15 QTY-DTM-SG16

Function: A group of segments specifying non-schedule related quantity information for the line

item.

Usage : R..99

Notes : This matrix shows how QTY, DTM and RFF segments are used.

	QTY	DTM	RFF
	DE 6063	DE 2005	DE 1153
Cumulative quantity	3	-	-
Received quantity	48	50	AAK/PK/SRN/TN
Quantity withdrawn	58	158/159	IV/TN (O)*
Committed quantity	66	LSD (0)*	-
Cumulative quantity receive	ed 70	_	-
Backorder quantity	83	_	-
Minimum inventory	97	158/159(0)*	-
Maximum inventory	98	158/159(0)*	-
Actual stock	145	366	_

^{*} Usage (0) Optional

QTY Quantity

Function: A segment specifying a quantity.

Usage : M1

DTM Date/time/period

Function: A segment specifying a date/time related to the quantity.

Usage : D..2

SG16 RFF-DTM

Function: A group of segments specifying references for quantities received or consumed from

inventory.

Usage : D..5

Notes :

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number,

identifying the quantity received or consumed from inventory.

Usage : M1

DTM Date/time/period

Function: A segment specifying the date/time of the reference document.

Usage : 01

SG17 SCC-SG18

Function: A group of segments specifying schedule related quantity information for the line item.

Usage : R..999

Notes : Trading partners have to agree to specifying either a single SCC segment group relating

to all following QTY-DTM segment groups or one SCC segment group for each QTY-DTM segment

group. The same method must be used consistently throughout the whole message.

SCC Scheduling conditions

Function: A segment specifying information on the liability commitment of the buyer to this

schedule.

Usage : M1

SG18 QTY-DTM-SG19

Function: A group of segments specifying the delivery dates and quantities scheduled.

Usage : R..999

Notes : SG19 is only used when it is necessary to give different references for each delivery.

QTY Quantity

Function: A segment specifying a quantity.

Usage : M1

DTM Date/time/period

Function: A segment specifying the corresponding time-frame i.e. horizon start and end date/time or

discrete date/time of the quantity.

Usage : R..2

SG19 RFF-DTM

Function: A group of segments providing references for the quantity.

Usage : D..2

Notes :

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number.

Usage : M1

DTM Date/time/period

Function: A segment specifying the date/time of the reference document.

Usage : 01

SG20 PAC-QTY

Function: A group of segments specifying product packaging information for the line item.

Usage : D1 Notes :

PAC Package

Function: A segment specifying the product package type.

Usage : M1

QTY Quantity

Function: A segment specifying the number of products contained in the package type.

Usage : 01

SG22 NAD-SG23

Function: A group of segments identifying the parties involved and their associated information,

for the line item.

Usage : 0..2

Notes : SG23 is only used when DE 3055 in NAD = 'BY'

NAD Name and address

Function: A segment identifying the buyer as the party requesting the certificates, or identifying

the manufacturer's code, for the line item.

Usage : M1

SG23 DOC

Function: A group of segments specifying the certificates.

Usage : D..2 Notes :

DOC Document/message details

Function: A segment specifying a requested certificate

Usage : M1

UNT Message trailer

Function: A service segment ending, and providing information for checking the completeness of a

message.

Usage : M1



UNH Message header

Function: A service segment heading, and uniquely identifying the message.

Usage

: M1 : Refer to EDIFICE Utilisation of the UN/EDIFACT Service Segments, Issue EDSS04 Notes

Ref.	Rep.		Name		EDIFICE Utilisation
0062	an14	M	MESSAGE REFERENCE NUMBER	М	Transmission message count from 1
S009		M	MESSAGE IDENTIFIER	M	
0065	an6	M	Message type identifier	М	DELFOR
0052	an3	M	Message version number	M	D
0054	an3	M	Message release number	M	98B
0051	an2	M	Controlling agency	M	UN
0057	an6	C	Association assigned code	R	EDDF05
0068	an35	C	COMMON ACCESS REFERENCE	N	
S010		C	STATUS OF THE TRANSFER	N	
0070	n2	M	Sequence of transfers	N	
0073	a1	C	First/last sequence message	N	
			transfer indication		

BGMBeginning of message

Function: A segment uniquely identifying the message by means of its coded name, number and

function.

: M1 Usage

: When the content of DE 1001 is not '241' Delivery Schedule, this code defines a specific business scenario assigned by EDIFICE - in which case DE 3055 must be set to '8'. Notes

Ref.	Rep.		Name		EDIFICE Utilisation
		С	DOCUMENT/MESSAGE NAME	R	
1131	an3 an3	00	DOCUMENT/MESSAGE NAME Document/message name, coded Code list qualifier Code list responsible agency,	R R N D	241 = Delivery schedule The following values for DE 1001 have currently been assigned by EDIFICE. A = Planning forecast. B = Planning forecast with traditional purchase order cycle. C = Planning forecast and separate material release D = Planning forecast combined with embedded release E = Planning forecast with consignment stock. F = Planning forecast with separate calloff, and consignment. G = Forecast-based Supplier-Managed Inventory with consignment I = Consumption-based Supplier-Managed Inventory with consignment I = Consumption-based Supplier-Managed Inventory J = Distributor forecasting and supply K = Supplier-Managed Inventory in third party warehouse - buyer-owned inventory L = SMI in third party warehouse - seller- owned inventory (i.e. consignment) M = Contract manufacturing - Prime contractor procures components N = Contract manufacturing - Contract manufacturer procures components O = Consignment inventory in third party warehouse P = Response to forecast. 8 = EDIFICE
1000	an35	С	coded Document/message name	N	
C106		C	DOCUMENT/MESSAGE IDENTIFICATION	R	
	an35	C	Document/message number	R	
	an9	C	Version	N	
	an6	C	Revision number	N	
	an3	C	MESSAGE FUNCTION, CODED	A	9 = Original
4343		C	RESPONSE TYPE, CODED	N	01191101

DTM Date/time/period

Function: A segment specifying the date/time of creation of the message.

Usage : M1 Notes :

Ref. Rep		Name		EDIFICE Utilisation
C507	М	DATE/TIME/PERIOD	M	
2005 an	3 M	Date/time/period qualifier	M	137 = Document/message date/time Date when the document is created
2380 an	35 C	Date/time/period	R	
2379 an	3 C	Date/time/period format qualifier	R	102 = CCYYMMDD 203 = CCYYMMDDHHMM 303 = CCYYMMDDHHMMZZZ

SG1 RFF-DTM

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number.

Usage : 1 Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
C506 1153	an3		REFERENCE Reference qualifier	M M	AAD = Contract addendum number Number assigned by the issuer of a contract addendum. ALM = Previous delivery schedule number BO = Blanket order number CT = Contract number GC = Government contract number PR = Price quote number
1156 4000	an6	C	Reference number Line number Reference version number Revision number	R O N	FR - Frice quote number

SG1 RFF-DTM

\mathtt{DTM} Date/time/period

Function: A segment specifying the date/time of the reference document. Usage : D1 Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
C507 2005 2380	an3 an35	M C	DATE/TIME/PERIOD Date/time/period qualifier Date/time/period Date/time/period format qualifier	M M R R	
					ZZZ = Time zone 304 = CCYYMMDDHHMMSSZZZ ZZZ = Time zone X03 = CCYYMMDDHHMMZZZZZZ (*) ZZZZZ = Time zone X04 = CCYYMMDDHHMMSSZZZZZ (*) ZZZZZ = Time zone (*) EDIFICE code

NAD Name and address

Function: A segment identifying the function and coded identification, name and address of a party involved.

Usage : M1

Notes : It is advised that the party identification CO C082 be used. When CO C082 cannot be used it is recommended to use the structured name and address CO C080 through DE 3207 rather than the unstructured one CO C058.

Ref.	Rep.		Name		EDIFICE Utilisation
3035	an3	M	PARTY QUALIFIER	М	BY = Buyer
					SE = Seller
C082		C	PARTY IDENTIFICATION DETAILS	Α	
3039	an35	M	Party identification	М	
1131	an3	C	Code list qualifier	N	
3055	an3	C	Code list responsible agency,	R	9 = EAN (International Article Numbering
			coded		association)
					16 = DUNS (Dun & Bradstreet)
					91 = Assigned by seller or seller's agent
					92 = Assigned by buyer or buyer's agent
C058		C	NAME AND ADDRESS	D	
3124	an35	M	Name and address line	M	
3124	an35	C	Name and address line	0	
3124	an35	C	Name and address line	0	
3124	an35	C	Name and address line	0	
3124	an35	C	Name and address line	0	
C080		C	PARTY NAME	D	
3036	an35	M	Party name	М	
3036	an35	C	Party name	0	
3036	an35	C	Party name	0	
3036	an35	C	Party name	0	
3036	an35	C	Party name	0	
3045	an3	C	Party name format, coded	N	
C059		C	STREET	D	
3042	an35	M	Street and number/p.o. box	М	
3042	an35	C	Street and number/p.o. box	0	
	an35		Street and number/p.o. box	0	
	an35		Street and number/p.o. box	0	
3164		C		D	
3229	an9	C	COUNTRY SUB-ENTITY	D	
			IDENTIFICATION		
3251		C	POSTCODE IDENTIFICATION	D	
3207	an3	C	COUNTRY, CODED	D	Use ISO 3166, 2 alpha code

sg3 RFF

RFFReference

Function: A segment specifying a company specific reference. Usage : M1 Notes :

Ref.	Rep. Name		EDIFICE Utilisation		
C506		M	REFERENCE	М	
1153	an3	M	Reference qualifier	M	VA = VAT registration number GN = Government reference number
1154	an35	С	Reference number	R	
1156	an6	C	Line number	N	
4000	an35	C	Reference version number	N	
1060	an6	C	Revision number	N	

CTA Contact information

Function: A segment identifying a person or department, and their function. Usage $:\,\text{M1}$ Notes $:\,$

Ref.	Rep.		Name		EDIFICE Utilisation
3139	an3	С	CONTACT FUNCTION, CODED		PD = Purchasing contact SC = Schedule contact
C056		С	DEPARTMENT OR EMPLOYEE DETAILS		If a code is available use DE 3413, otherwise use DE 3412.
3413	an17	С	Department or employee identification	D	
3412	an35	C	Department or employee	D	

SG4 CTA-COM

${\tt COM}$ Communication contact

Function: A segment identifying a communications type and number. Usage : 0..3
Notes :

Ref.	ef. Rep. Name		EDIFICE Utilisation		
	an51 an3	M			EM = Electronic mail FX = Telefax TE = Telephone

GIS General indicator

Function: A segment indicating that the delivery point scheduling method is used.

Usage : M1

Notes : This dummy segment defines the use of the 'Delivery point driven' method.

Ref.	Rep.		Name	EDIFICE Utilisation		
C529			PROCESSING INDICATOR	М		
7365	an3	M	Processing indicator, coded	M	ZZZ = Delivery point driven scheduling method	
1131	an3	C	Code list qualifier	N		
3055	an3	С	Code list responsible agency, coded	N		
7187	an17	С	Process type identification	N		

NAD Name and address

 $\hbox{Function: A segment identifying the coded identification, name and address of the delivery point.}$

Usage : Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
3035	an3	M	PARTY QUALIFIER	М	DP = Delivery party
				70	Delivery point
C082		С	PARTY IDENTIFICATION DETAILS	A	
		M	Party identification	M	
	an3	С	Code list qualifier	N	
3055	an3	C	Code list responsible agency,	R	9 = EAN (International Article Numbering
			coded		association)
					16 = DUNS (Dun & Bradstreet) 91 = Assigned by seller or seller's agent
					92 = Assigned by Seller or Seller's agent 92 = Assigned by buyer or buyer's agent
C058		<u> </u>	NAME AND ADDRESS	D	32 - Assigned by buyer of buyer's agent
	2.5	C		_	
	an35 an35		Name and address line Name and address line	M	
	an35		Name and address line Name and address line	0	
	an35		Name and address line	0	
	an35		Name and address line	0	
C080	aii55	C	PARTY NAME	D	
	an35	_	Party name	М	
	an35		Party name	0	
	an35		Party name	0	
	an35		Party name	0	
	an35		Party name	0	
3045	an3	C	Party name format, coded	N	
C059		C	STREET	D	
3042	an35	M	Street and number/p.o. box	М	
3042	an35	C	Street and number/p.o. box	0	
	an35		Street and number/p.o. box	0	
	an35		Street and number/p.o. box	0	
_		C		D	
3229	an9	С	COUNTRY SUB-ENTITY	D	
			IDENTIFICATION	_	
3251	an9	C	POSTCODE IDENTIFICATION	D	
3207	an3	С	COUNTRY, CODED	D	Use ISO 3166, 2 alpha code

LOC Place/location identification

Function: A segment identifying a specific location or place at the delivery point.

Usage : Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
3227	an3	M	PLACE/LOCATION QUALIFIER	M	88 = Place of receipt
C517		С	LOCATION IDENTIFICATION	R	It is advised that DE 3225 be used together with DE 3055 rather than DE 3224.
3225	an25	C	Place/location identification	Α	
1131	an3	C	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	D	92 = Assigned by buyer or buyer's agent
3224	an70	C	Place/location	D	
C519		С	RELATED LOCATION ONE IDENTIFICATION	N	
3223	an25	С	Related place/location one identification	N	
1131	an3	C	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	N	
3222	an70	C	Related place/location one	N	
C553		С	RELATED LOCATION TWO IDENTIFICATION	N	
3233	an25	С	Related place/location two identification	N	
1131	an3	C	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	N	
3232	an70	C	Related place/location two	N	
5479	an3	C	RELATION, CODED	N	

TDT Details of transport

Function: A segment specifying for the main-carriage stage the mode of transport and the carrier information.

: M1 Usage

Notes

Ref.	Rep.		Name		EDIFICE Utilisation
8051		M	TRANSPORT STAGE QUALIFIER	M	20 = Main-carriage transport
	an17			N	
C220			MODE OF TRANSPORT	R	
8067	an3	С	Mode of transport, coded	R	Use the following codes from UN/ECE Recommendation no.19:
2005	1.5				<pre>1 = Maritime transport 2 = Rail transport 3 = Road transport 4 = Air transport 5 = Mail 6 = Multimodal transport</pre>
	an17		Mode of transport	N	
C228		C	TRANSPORT MEANS	N	
8179	an8	С	Type of means of transport identification	N	
8178	an17	C	Type of means of transport	N	
C040		C		0	
	an17	-	Carrier identification	А	Mutually defined code
	an3	C	Code list qualifier	N	nacaari, acrinca coac
3055	an3	С	Code list responsible agency, coded	A	3 = IATA (International Air Transport
	an35			D	Used if no coded name is exchanged in DE 3127
	an3		TRANSIT DIRECTION, CODED	N	
C401	_		EXCESS TRANSPORTATION INFORMATION	N	
	an3	M	Excess transportation reason, coded	N	
	an3	M	Excess transportation responsibility, coded	N	
	an17		Customer authorization number	N N	
C222	am 0	С	TRANSPORT IDENTIFICATION		
8∠⊥3	an9	С	<pre>Id. of means of transport identification</pre>	N	
1131	an3	С	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	N	
8212	an35	C	Id. of the means of transport	N	
8453	an3	С	Nationality of means of transport, coded	N	
8281	an3	С		N	

LIN Line item

Function: A segment identifying a line item by its item number, and agreed to be the primary reference number between the buyer and seller.

The segment also carries a sequence number assigned to the line item within the message.

Usage : M1

Notes : For a line item referring to a service which has no coded identification, the primary identification is found in segment IMD, rather than in CO C212.

_				Т	
Ref.	Rep.		Name		EDIFICE Utilisation
1082	an6	С		R	It is required to assign a number to the line items within a message. The number is assigned by the sender of the message. The first line item within a message will be numbered 1 and further line items will be incremented by 1 for each new line.
1229	an3	С	ACTION REQUEST/NOTIFICATION, CODED	N	
C212		С	ITEM NUMBER IDENTIFICATION	Α	
7140	an35	С	Item number	R	Primary reference
7143	an3	C	Item number type, coded	R	BP = Buyer's part number DI = Distributor's part number (*) EN = International Article Numbering Association (EAN) MF = Manufacturer's (producer's) article number UP = UPC (Universal product code) VP = Vendor's (seller's) part number (*) EDIFICE code
1131	an3	С	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	R	9 = EAN (International Article Numbering association) 89 = Assigned by distributor 90 = Assigned by manufacturer 91 = Assigned by seller or seller's agent 92 = Assigned by buyer or buyer's agent 113 = US, UCC (Uniform Code Council)
C829		С	SUB-LINE INFORMATION	N	
	an3	С	Sub-line indicator, coded	N	
	an6	С	Line item number	N	
1222		С	CONFIGURATION LEVEL	N	
7083	an3	С	CONFIGURATION, CODED	N	

PIA Additional product id

Function: A segment providing additional identification numbers for the line item.

Usage : D..10

Notes $\,$: The 5 internal repetitions of CO C212 may be used, but EDIFICE recommends to only use the first occurrence.

4347 an	. Rep. Name		EDIFICE Utilisation		
		M	PRODUCT ID. FUNCTION QUALIFIER	М	1 = Additional identification
4347 an C212	3		ITEM NUMBER IDENTIFICATION	M	I - AUGILIONAL IGENETITICATION
7140 an	2 =		Item number IDENTIFICATION Item number	R	
7140 an 7143 an		C	Item number Item number type, coded	R R	AA = Product version number
/143 all	1	C	item number type, coded	А	Release number of a product
					BP = Buyer's part number
					CL = Color number
					CV = Customs article number
					DI = Distributor's part number (*)
					DR = Drawing revision number
					DW = Drawing
					EC = Engineering change level
					EN = International Article Numbering
					Association (EAN)
					GS = General specification number
					<pre>MF = Manufacturer's (producer's) article number</pre>
					number MN = Model number
					SG = Standard group of products
					(mixed assortment)
					SN = Serial number
					UP = UPC (Universal product code)
					<pre>VP = Vendor's (seller's) part number</pre>
					VX = Vendor specification number
					(*) EDIFICE code
1131 an				N	
3055 an	3	С	Code list responsible agency,	R	9 = EAN (International Article Numbering
			coded		association)
					89 = Assigned by distributor 90 = Assigned by manufacturer
					91 = Assigned by seller or seller's agent
					92 = Assigned by buyer or buyer's agent
					113 = US, UCC (Uniform Code Council)
C212		C	ITEM NUMBER IDENTIFICATION	0	As for first CO C212
7140 an	35			R	
7143 an				R	
1131 an	3	С	Code list qualifier	N	
3055 an	3	C	Code list responsible agency,	R	
			coded		
C212		C	ITEM NUMBER IDENTIFICATION	0	As for first CO C212
7140 an		C	Item number	R	
7143 an		C	Item number type, coded	R	
1131 an		C	Code list qualifier	N	
3055 an	3	C	Code list responsible agency,	R	
g010		C	coded	0	As for first CO C212
C212	2.5	C	ITEM NUMBER IDENTIFICATION		TOT TITAL CO CATA
7140 an 7143 an			Item number	R	
7143 an 1131 an		C C	Item number type, coded Code list qualifier	R N	
3055 an		C	Code list qualifier Code list responsible agency,	N R	
Joss an		_	coded coded	1/	
C212		С	ITEM NUMBER IDENTIFICATION	0	As for first CO C212
7140 an	35	C	Item number	R	
7140 an 7143 an		C	Item number type, coded	R	
1131 an		C	Code list qualifier	N	
3055 an		C	Code list responsible agency,	R	
			coded		

IMD Item description

Function: A segment specifying ship to stock or ship to line quality and/or an additional description in clear or coded form, for the line item.

Notes

Ref.	Rep.		Name		EDIFICE Utilisation
7077	an3	С	ITEM DESCRIPTION TYPE, CODED	D	C = Code (from industry code list) F = Free-form
C272		C	ITEM CHARACTERISTIC	0	
7081	an3	С	Item characteristic, coded	R	3 = Ship to stock 26 = Ship to line
1131	an3	C	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	N	
C273		С	ITEM DESCRIPTION	D	Use DE 7009 for a coded description. If no code is available use DE 7008 instead.
7009	an17	С	Item description identification	Α	
1131	an3	C	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	N	
7008	an25	С	Item description	D	
7008	an25	C	Item description	0	
3453	an3	C	Language, coded	N	
7383	an3	С	SURFACE/LAYER INDICATOR, CODED	N	

GIN Goods identity number

Function: A segment providing identity numbers to be applied to the line item.

Usage : D..100

Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
7405 C208	an3	M M	IDENTITY NUMBER QUALIFIER IDENTITY NUMBER RANGE	M M	BN = Serial number The first DE 7402 in the composite data element is the start of the consecutively numbered range, the second DE 7402 indicates the end of the range. If there is no range only the first DE 7402 is used. If the identity numbers are not sequential and part of a series (e.g. 1,3,10) then a separate CO C208 and DE 7402 must be used for each identity number.
III.	an35 an35		Identity number	M D O	As for first CO C208
	an35 an35		Identity number Identity number IDENTITY NUMBER RANGE	M D O	As for first CO C208
7402 7402	an35 an35	M C	Identity number Identity number	M D	5 5 5 4 GO GOOD
	an35 an35		IDENTITY NUMBER RANGE Identity number Identity number	O M D	As for first CO C208
	an35 an35		IDENTITY NUMBER RANGE Identity number Identity number	O M D	As for first CO C208

SG13 RFF-DTM

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number.

Usage : Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
C506 1153	an3		REFERENCE Reference qualifier	M	AAD = Contract addendum number Number assigned by the issuer of a contract addendum ALM = Previous delivery schedule number BO = Blanket order number CT = Contract number GC = Government contract number PR = Price quote number
1156 4000	an6	C C	Reference number Line number Reference version number Revision number	R O N	

sg13 RFF-DTM

DTMDate/time/period

Function: A segment specifying the date/time of the reference document. Usage $:$ D1 Notes $:$

Ref.	Rep.		Name		EDIFICE Utilisation
C507 2005 2380	an3 an35 an3	M C	DATE/TIME/PERIOD Date/time/period qualifier Date/time/period	M M R R	171 = Reference date/time 102 = CCYYMMDD 203 = CCYYMMDDHHMM 303 = CCYYMMDDHHMMZZZ ZZZ = Time zone
					304 = CCYYMMDDHHMMSSZZZ ZZZ = Time zone X03 = CCYYMMDDHHMMZZZZZ (*) ZZZZZ = Time zone X04 = CCYYMMDDHHMMSSZZZZZ (*) ZZZZZ = Time zone (*) EDIFICE code

QTY Quantity

Function: A segment specifying a quantity. Usage : M1

Notes

Ref. Rep.		Name		EDIFICE Utilisation
C186	M	QUANTITY DETAILS	М	
6063 an3	М		М	This is the sum of the quantities for this line item in the QTY segment in SG18. 48 = Received quantity 58 = Quantity withdrawn Quantity consumed from inventory. 66 = Committed quantity Liability quantity as defined in a contractual agreement. 70 = Cumulative quantity received 83 = Backorder quantity Quantity previously requested for delivery before current date and not yet fulfilled. 97 = Minimum inventory 98 = Maximum inventory 145 = Actual stock
6060 n15 6411 an3		Quantity Measure unit qualifier	M R	Inventory quantity. Use the following codes from UN/ECE Recommendation no.20, Codes for Units of Measurement: CLT = centilitre CMT = centimetre GRM = gram KGM = kilogram KMT = kilometre LTR = litre MGM = milligram MMT = millimetre MTK = square metre MTQ = cubic metre MTR = metre PCE = piece (*) (*) EDIFICE code, not included in UN/ECE Recommendation No.20 Other codes should be previously agreed between trading partners.

SG15 QTY-DTM-SG16

\mathtt{DTM} Date/time/period

Function: A segment specifying a date/time related to the quantity. Usage $:\ \text{D..2}$ Notes $:$

Ref.	Rep.	Name		EDIFICE Utilisation
C507 2005	an3	DATE/TIME/PERIOD Date/time/period qualifier	M	50 = Goods receipt date/time 158 = Horizon start date 159 = Horizon end date 366 = Inventory report date LSD = Liability start date (*) Date when the customer begins its liability commitment to the supplier for the referenced part number in the forecast. (*) EDIFICE code
	an35 an3	Date/time/period Date/time/period format qualifier	R R	102 = CCYYMMDD 203 = CCYYMMDDHHMM 303 = CCYYMMDDHHMMZZZ

SG16 RFF-DTM

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number, identifying the quantity received or consumed from inventory.

: M1 Usage Notes

Ref.	Rep.		Name		EDIFICE Utilisation
C506			REFERENCE	М	
1153	an3	М	Reference qualifier	М	AAK = Despatch advice number IV = Invoice number PK = Packing list number SRN = Shipment reference number TN = Transaction reference number
			Reference number	R	
			Line number	0	
4000	an35	C	Reference version number	N	
1060	an6	С	Revision number	N	

SG16 RFF-DTM

\mathtt{DTM} Date/time/period

Function: A segment specifying the date/time of the reference document. Usage : 01
Notes :

EDIFICE Utilisation
171 = Reference date/time

SG17 SCC-SG18

SCC Scheduling conditions

Function: A segment specifying information on the liability commitment of the buyer to this

schedule.

Usage : M1 Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
4017	an3	М	DELIVERY PLAN COMMITMENT LEVEL, CODED	М	<pre>1 = Firm 2 = Commitment for manufacturing and material 3 = Commitment for material 4 = Planning/forecast</pre>
4493 C329	an3	C C	DELIVERY INSTRUCTION, CODED PATTERN DESCRIPTION	N N	
2015	an3 an3	C	Frequency, coded Despatch pattern, coded Despatch pattern timing, coded	N N N	

QTY Quantity

Function: A segment specifying a quantity.

Usage

EDIFICE recommends that DE 6063 should identify all quantities required on the specified date, by using code '131'. If trading partners require it, by agreement, DE 6063 could be used to identify details of how the scheduled quantities may be changing using the codes '18', '21', '85' and '94'. Notes

Ref. Rep.	Name	EDIFICE Utilisation
C186 6063 an3	M QUANTITY DETAILS M Quantity qualifier M Quantity C Measure unit qualifier	M M 18 = Previous quantity No change 21 = Ordered quantity New quantity 85 = Previous order quantity to be cancelled Cancellation 94 = Substitutional quantity Change to an existing quantity 131 = Delivery quantity M 0 if DE 6063 = 85 R Use the following codes from UN/ECE Recommendation no.20, Codes for Units of Measurement: CLT = centilitre CMT = centimetre GRM = gram KGM = kilogram KMT = kilometre LTR = litre MGM = milligram
		MMT = millimetre MTK = square metre MTQ = cubic metre MTR = metre PCE = piece (*) (*) EDIFICE code, not included in UN/ECE Recommendation No. 20 Other codes should be previously agreed between trading partners.

DTM Date/time/period

Function: A segment specifying the corresponding time-frame i.e. horizon start and end date/time or discrete date/time of the quantity.

Usage : R..2

Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
C507		M	DATE/TIME/PERIOD	М	
2005	an3	М	Date/time/period qualifier	М	<pre>2 = Delivery date/time, requested Date on which buyer requests goods to be delivered</pre>
					10 = Shipment date/time, requested Date on which goods should be shipped or despatched by the supplier
					158 = Horizon start date
					159 = Horizon end date
2380	an35	C	Date/time/period	R	
2379	an3	C	Date/time/period format	R	102 = CCYYMMDD
			qualifier		203 = CCYYMMDDHHMM
					303 = CCYYMMDDHHMMZZZ
					ZZZ = Time zone
					304 = CCYYMMDDHHMMSSZZZ
					ZZZ = Time zone
					X03 = CCYYMMDDHHMMZZZZZZ (*)
					ZZZZZ = Time zone
					X04 = CCYYMMDDHHMMSSZZZZZZ (*)
					ZZZZZ = Time zone
					(*) EDIFICE code

SG19 RFF-DTM

RFF Reference

Function: A segment specifying a document reference number and its appropriate line number.

Usage : 1 Notes :

Ref.	Rep.		Name		EDIFICE Utilisation
C506		М	REFERENCE	M	
1153	an3	M	Reference qualifier	M	<pre>FDS = Firm delivery schedule reference number (*)</pre>
					Reference number assigned by the buyer to a specific firm delivery schedule. ON = Order number (purchase) (*) EDIFICE code
1154	an35	C	Reference number	R	
1156	an6	C	Line number	0	
4000	an35	C	Reference version number	N	
1060	an6	С	Revision number	N	

SG19 RFF-DTM

\mathtt{DTM} Date/time/period

Function: A segment specifying the date/time of the reference document. Usage : 01
Notes :

Ref. Rep.	Name	EDIFICE Utilisation
C507 2005 an3 2380 an35 2379 an3	C Date/time/period	M M 171 = Reference date/time R 102 = CCYYMMDD
2373 aii3	qualifier	203 = CCYYMMDDHHMM 303 = CCYYMMDDHHMMZZZ ZZZ = Time zone 304 = CCYYMMDDHHMMSSZZZ ZZZ = Time zone X03 = CCYYMMDDHHMMSZZZZ (*) ZZZZ = Time zone X04 = CCYYMMDDHHMMSZZZZZ (*) ZZZZZ = Time zone

PAC Package

Function: A segment specifying the product package type. Usage $:\,$ M1 Notes $:\,$

Ref.	Rep.		Name		EDIFICE Utilisation
7224	n8	С	NUMBER OF PACKAGES	N	
C531		C	PACKAGING DETAILS	N	
7075	an3	C	Packaging level, coded	N	
7233	an3	C		N	
7072	an3	C	information, coded Packaging terms and	N	
7073	all3	C	conditions, coded		
C202			PACKAGE TYPE	R	
7065	an17	С	Type of packages identification	R	The following codes are taken from UN/ECE Recommendation no.21, (TDED 5.8):
					BA = Barrel BB = Bobbin BE = Bundle BG = Bag BQ = Bottle, protected cylindrical BV = Bottle, protected bulbous BX = Box CG = Cage CN = Container (*) CR = Crate CS = Case CT = Carton CX = Can, cylindrical DR = Drum EN = Envelope NE = Unpacked or unpackaged PC = Parcel PE = Pallet (*) PK = Package PU = Tray RL = Reel RO = Roll SW = Shrinkwrapped TN = Tin TU = Tube (*) EDIFICE code, not included in UN/ECE Recommendation No. 21
					The following codes are taken from EIDX documentation:
					BLK90 = Standard Bulk RAL90 = Standard Rail (semiconductor) REL90 = Standard Reel TRY90 = Standard Tray
	an3 an3	C	Code list qualifier Code list responsible agency, coded	N D	Only used if the code is taken from EIDX documentation. 116 = US, ANSI ASC X12
7064	an35	С	Type of packages	N	
C402		C	PACKAGE TYPE IDENTIFICATION	N	
	an3	M	Item description type, coded	N	
	an35		Type of packages	N	
	an3	C	Item number type, coded	N	
	an35		Type of packages	N	
7143	an3	C	Item number type, coded	N	
C532		C	RETURNABLE PACKAGE DETAILS	N	
8395	an3	C	Returnable package freight	N	
8393	an3	С	payment responsibility, coded Returnable package load contents, coded	N	

SG20 PAC-QTY

QTY Quantity

Function: A segment specifying the number of products contained in the package type. Usage : 01
Notes :

Ref. Rep.	Name	EDIFICE Utilisation	
6060 n15	M QUANTITY DETAILS M Quantity qualifier M Quantity C Measure unit qualifier	M M 52 = Quantity per pack M N	

NAD Name and address

Function: A segment identifying the buyer as the party requesting the certificates, or identifying the manufacturer's code, for the line item.

Usage : M1

Notes : CO C082 is only used if DE 3035 = 'MF'.

				ı	
Ref.	Rep.		Name		EDIFICE Utilisation
3035	an3	M	PARTY QUALIFIER	M	BY = Buyer
					MF = Manufacturer of goods
C082		C	PARTY IDENTIFICATION DETAILS	D	
3039	an35	M	Party identification	M	Manufacturer's code
	an3	C	Code list qualifier	D	
3055	an3	C	Code list responsible agency,	R	To be agreed between trading partners
			coded		
C058		C	NAME AND ADDRESS	N	
	an35		Name and address line	N	
-	an35		Name and address line	N	
_	an35		Name and address line	N	
-	an35		Name and address line	N	
	an35	С	Name and address line	N	
C080		C	PARTY NAME	N	
	an35		Party name	N	
	an35		Party name	N	
	an35		Party name	N	
	an35		Party name	N	
	an35		Party name	N	
	an3	C	Party name format, coded	N	
C059		C	STREET	N	
	an35		Street and number/p.o. box	N	
	an35		Street and number/p.o. box	N	
	an35		Street and number/p.o. box	N	
		C	Street and number/p.o. box	N	
		C	CITY NAME	N	
3229	an9	C	COUNTRY SUB-ENTITY IDENTIFICATION	N	
3251	an9	С		N	
3251	an9 an3	C		N	
320/	all3	Ċ	COUNTRY, CODED	IΝ	

sg23 DOC

DOC Document/message details

Function: A segment specifying a requested certificate Usage $\ : \ \operatorname{Ml}$

Notes

Ref.	Rep.		Name		EDIFICE Utilisation
C002		M	DOCUMENT/MESSAGE NAME	M	
1001	an3	C	Document/message name, coded	R	2 = Certificate of conformity 861 = Certificate of origin
1131	an3	C	Code list qualifier	N	
3055	an3	С	Code list responsible agency, coded	N	
1000	an35	С	Document/message name	N	
C503		С	DOCUMENT/MESSAGE DETAILS	N	
1004	an35	C	Document/message number	N	
1373	an3	C	Document/message status, coded	N	
1366	an70	C	Document/message source	N	
3453	an3	C	Language, coded	N	
1056	an9	C	Version	N	
II .	an6	C	Revision number	N	
3153	an3	C	COMMUNICATION CHANNEL	N	
			IDENTIFIER, CODED		
1220	n2	С	NUMBER OF COPIES OF DOCUMENT REQUIRED	N	
1218	n2	С	NUMBER OF ORIGINALS OF DOCUMENT REQUIRED	N	

UNT Message trailer

Function: A service segment ending, and providing information for checking the completeness of a

message.

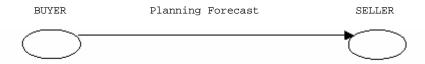
Usage : M1

Notes : Refer to EDIFICE Utilisation of the UN/EDIFACT Service Segments, Issue EDSS04.

Ref.	Rep.		Name	EDIFICE Utilisation
0074	n6	M	NUMBER OF SEGMENTS IN THE MESSAGE	Count of all segments in the message, UNH and UNT included.
0062	an14	M	MESSAGE REFERENCE NUMBER	Must be the same reference number as in DE 0062 of the UNH segment of this message.

EXAMPLES

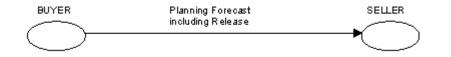
EXAMPLE 1 - Planning Forecast



Forecasts are supplied from the buyer to the seller for planning purposes only.

Typically the forecast horizon will be over a longer term, whilst shipments from the seller to the buyer are scheduled over a shorter horizon. Actual deliveries are released based on a separate call off by the buyer.

UNH+1+DELFOR:D:98B:UN:EDDF05' BGM+A::8+5678+9' DTM+137:19980217:102' RFF+ALM:5677' RFF+CT:999456 NAD+BY+MAGIMAX LTD::92' NAD+SE+ABC SUPPLIES::91' CTA+PD+:PETER SMITH' COM+0756-551459:TE' GIS+ZZZ' NAD+DP+MAGIMAX STORES LTD::92' LIN+1++ABC00071:BP::92' PIA+1+ACT2T:VP::91' QTY+3:1000:PCE' SCC+4' QTY+131:500:PCE' DTM+158:19980316:102' DTM+159:19980322:102' SCC+4' QTY+131:500:PCE' DTM+158:19980323:102' DTM+159:19980329:102' UNT+23+1'



The buyer supplies a regular nett planning forecast, against which the seller manufactures goods ready for shipment. Actual deliveries are released based on firm calloff requirements included alongside the delivery forecast information.

In this scenario, typically, the forecast may be weekly, and the requirement includes the firm short-term deliveries which may be for one or more times in the week.

EDIFICE recommends that the horizon of firm requirements embedded in the message is kept short, otherwise a more conventional ordering model should be used.

UNH+1+DELFOR:D:98B:UN:EDDF05' BGM+D::8+5678+9' DTM+137:19980217:102' RFF+ALM:5677' RFF+CT:999456 NAD+BY+MAGIMAX LTD::92' NAD+SE+ABC SUPPLIES::91' CTA+PD+:PETER SMITH' COM+0756-551459:TE GIS+ZZZ' NAD+DP+MAGIMAX STORES LTD::92' LIN+1++ABC00071:BP::92' PIA+1+ACT2T:VP::91' QTY+3:1500:PCE' SCC+1' QTY+131:500:PCE' DTM+2:19980225:102' RFF+ON:6785432:1' SCC+4' QTY+131:500:PCE' DTM+158:19980316:102' DTM+159:19980322:102' SCC+4' QTY+131:500:PCE' DTM+158:19980323:102' DTM+159:19980329:102' UNT+27+1'



This is the standard Supplier Managed Inventory scenario.

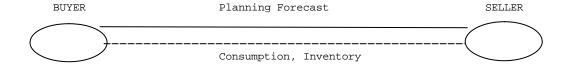
The buyer supplies regular gross forecasts, updated inventory target information, actual on-hand inventory and details of last receipts. The seller then calculates required shipments to meet the production and inventory needs, and schedules shipments accordingly.

The seller may provide information on planned shipments for the buyer to monitor and to plan goods inwards facilities.

One single message, DELFOR, from buyer to seller, is recommended for synchronisation of data and ease of processing.

* Inventory targets e.g. maximum/minimum levels, could be agreed and defined externally, in the supplier's processing application, rather than in every message.

UNH+1+DELFOR:D:98B:UN:EDDF05' BGM+G::8+5678+9' DTM+137:19980217:102' RFF+ALM:5677' RFF+CT:999456' NAD+BY+MAGIMAX LTD::92' NAD+SE+ABC SUPPLIES::91' CTA+PD+:PETER SMITH' COM+0756-551459:TE' GIS+ZZZ' NAD+DP+MAGIMAX STORES LTD::92' LIN+1++ABC00071:BP::92' PIA+1+ACT2T:VP::91 RFF+BO:6785432:1' OTY+145:10123:PCE DTM+366:19980217:102' QTY+97:7500:PCE QTY+98:15000:PCE' QTY+48:1000:PCE' DTM+50:19980218:102' RFF+AAK:DA1234' QTY+3:1000:PCE' SCC+4' OTY+131:500:PCE' DTM+158:19980316:102' DTM+159:19980322:102' SCC+4' OTY+131:500:PCE' DTM+158:19980323:102' DTM+159:19980329:102' UNT+31+1'



The buyer provides regular forecasts of nett requirements, to ship into stock on the buyer's premises. The buyer manages the inventory levels/replenishment within parameters agreed with the seller: the inventory is still the property of the seller. Actual shipments may be made on the basis of firm order requirements embedded within the forecast message.

Consumption is reported by the buyer as a basis for the seller to keep track of the inventory and to raise invoices or check self-billing invoices.

Inventory information is supplied by the buyer as required, for audit/reconciliation purposes. This would include the last receipt details for reconciliation with goods in transit from the seller.

Note: this is NOT SMI.

DELFOR messages are typically weekly, but if consumption is reported on a more frequent basis (for example, daily) then the INVRPT message may be more appropriate.

UNH+1+DELFOR:D:98B:UN:EDDF05' BGM+E::8+5678+9' DTM+137:19980217:102' RFF+ALM:5677' RFF+CT:999456 NAD+BY+MAGIMAX LTD::92' NAD+SE+ABC SUPPLIES::91' CTA+PD+:PETER SMITH' COM+0756-551459:TE GTS+777! NAD+DP+MAGIMAX STORES LTD::92' LIN+1++ABC00071:BP::92' PIA+1+ACT2T:VP::91' OTY+145:10123:PCE' DTM+366:19980217:102' QTY+48:5629:PCE DTM+50:19980218:102' RFF+AAK:DA1234 OTY+58:6643:PCE RFF+TN:12345' QTY+3:1500:PCE SCC+1' OTY+131:500:PCE' DTM+2:19980225:102' RFF+ON:6785432:1' SCC+4' OTY+131:500:PCE' DTM+158:19980316:102' DTM+159:19980322:102' SCC+4' QTY+131:500:PCE' DTM+158:19980323:102' DTM+159:19980329:102' UNT+34+1'